

ABSTRACT OF THE DISCLOSURE

5 A pouch machine includes a controller and first
6 and second modules. Each module has a converting station
7 and the electrical equipment needed to operate the station.
8 The controller controls the converting stations and
9 operating parameters are provided from one module to the
10 next. Each module may be a processing zone and include a
11 registration sensor and a drawroll responsive to the
12 respective registration sensor. Accumulators may be
13 provided in each processing zone. An edge sensor may be
14 provided that senses the edge of the film in one or more
15 modules. The draw roll assembly is mounted on a moveable
16 frame, and is angled in response to the location of the
17 sensed edge. Multiple such assemblies may be included on a
18 single machine.